

**From: Dublin Airport
To: System Label Roscommon.**

Start out at Dublin Airport,

At roundabout take the 2nd exit (signposted Way Out)

At Airport Roundabout take the 2nd exit onto the M1 (signposted Dublin) M1

At roundabout take the 2nd exit, then join the M1 motorway (signposted Dublin) M1

Leave the M1 at junction 3, then at roundabout take the 3rd exit onto the (signposted M50 Southbound) M50
M50

West Link Bridge (Toll €2.00 for cars)

STAY IN THE LEFT MOST LANE IMMEDIATELY AFTER TOLL BRIDGE M50

Take 1st exit off M50 (junction 7) after toll bridge (signposted Dublin, Sligo N4), then at roundabout take the 3rd exit onto the N4 (signposted The West) Entering Dublin N4

Continue forward on N4 (signposted Sligo/Galway) N4

Continue forward on Motorway M4 (signposted Sligo/Galway) M4

Toll Plaza (Toll €2.70 for cars)

After Toll Plaza (approx 3 miles) road splits in two. Stay left (signposted Galway)

Continue to end of dual-carriage way

At roundabout take the 2nd exit onto Upper Main Street - N6 (signposted Galway) Entering Kilbeggan N6

Continue forward onto the N6. Entering Horseleap N6

Continue forward onto the N6. Entering Moate N6

At roundabout take the 3rd exit onto the N6 (signposted Galway) N6

Continue forward onto the N6. Entering Athlone N6

At Junction 2 branch left (signposted Athlone, Roscommon), then at T-junction turn left onto the N61 N61

At roundabout take the 2nd exit onto the N61 (signposted Roscommon) N61

Continue forward onto the N61. Entering Barry More N61

Continue forward onto the N61. Over level crossing N61

Bear right onto the N61. Entering Knockcroghery N61

Continue forward onto the N61. Entering Roscommon N61

At roundabout take 3rd exit onto N63 (signposted Longford, Sligo)

At roundabout take 2nd exit (signposted Sligo, Castlerea)

At roundabout take 2nd exit (signposted Castlerea)

After approx half mile, Business Park on right hand side. Continue all the way to back of park.
System Label on right hand side.
